

**ABSTRACT**

The invention relates to a flange arrangement (2, 14, 25) of an engine cylinder head (22) and to a process for producing it. To simplify them as much as possible without losing the functionality of the flange arrangement (2, 14, 25), it is proposed that the flange arrangement (2, 14, 25) have at least two single-piece individual flanges (1a-d, 13a-c, 26), which bear against one another with in each case at least one peripheral region (8a-d, 15, 20, 28, 29) overlapping, in such a manner that in the overlapping area their securing bores (3, 16, 27) for attaching them to the cylinder head (22) are aligned.